

VsionAir Helmet Jig

Packing List for Helmet Jig

Tools Required for Assembly: 10mm Spanner to Socket Wrench, Cross Head Screwdriver

Assembly Drawing Reference	Qty	Description
1		VAX-FRM-300 300mm VsionAir Frame
	1	300mm V Frame
2		VAX-HA VAX Jig Height Adjuster Assembly
	1	Height Adjuster Collet
	2	M6 x 10mm Countersunk Screw
	2	M6 Half Nut
3		Ball Grip Bracket Assembly
	2	Ball Grip Brackets
	4	M6 x 10mm Countersunk Screw
	4	M6 Half Nut
	1	VAX-630-CLMP VsionAir Aluminium Male Clamping Handle
	1	VAX-6W-KNB M6 Female Wing Knob
4		Chinstrap Assembly
	2	Chinstrap Brackets
	4	M6 x 10mm Flange Screw
	4	M6 Half Nut
5		Helmet Support Frame Assembly
	1	225mm V Frame
	1	32mm x M6 Aluminium Ball Assembly connected
6		Lower rubber Assembly
	1	Lower Rubber
	2	50mm x 50mm 90 degree Angle Bracket
	4	M6 x 10mm Flange Screw
	4	M6 Half Nut
	4	M6 x 10mm Hex Head Bolt
	4	M6 Nylon Lock Nut
7		Top Rubber Assembly
	1	Top Rubber
	1	VAX-6-30-WSHR M6 x 30mm Penny Washer (goes between Top Rubber & V Frame)
	1	M6 Washer (Top Washer)
	1	M6 x 12mm Flange Screw

If assistance is required, please contact your supplier